



TSM Technology Co., Ltd.  
 5th Keji Road, Gaoxin District, Xi'an City, China  
 Tel: 0086 29 87547434  
 Fax: 0086 29 87547434

**ANSI, ASME B16.5 150lb/sq.in. SLIP ON FLANGE RF / FF**

ø	D	b	g	m	J	h	k	Holes	l	Kg.
1/2"	88,9	11,1	34,9	30,2	22,3	15,9	60,3	4	15,9	0,400
3/4"	98,4	12,7	42,9	38,1	27,7	15,9	69,8	4	15,9	0,700
1"	107,9	14,3	50,8	49,2	34,5	17,5	79,4	4	15,9	0,800
1 1/4"	117,5	15,9	63,5	58,8	43,2	20,6	88,9	4	15,9	1,100
1 1/2"	127,0	17,5	73,0	65,1	49,5	22,2	98,4	4	15,9	1,400
2"	152,4	19,0	92,1	77,8	62,0	25,4	120,6	4	19,0	2,200
2 1/2"	177,8	22,2	104,8	90,5	74,7	28,6	139,7	4	19,0	3,600
3"	190,5	23,8	127,0	107,9	90,7	30,2	152,4	4	19,0	4,100
3 1/2"	215,9	23,8	139,7	122,2	103,4	31,7	177,8	8	19,0	5,200
4"	228,6	23,8	157,2	134,9	116,1	33,3	190,5	8	19,0	5,600
5"	254,0	23,8	185,7	163,6	143,8	36,5	215,9	8	22,2	6,300
6"	279,4	25,4	215,9	192,1	170,7	39,7	241,3	8	22,2	7,500
8"	342,9	28,6	269,9	246,1	221,5	44,4	298,4	8	22,2	12,600
10"	406,4	30,2	323,8	304,8	276,3	49,2	361,9	12	25,4	18,500
12"	482,6	31,7	381,0	365,1	327,1	55,6	431,8	12	25,5	28,000
14"	533,4	34,9	412,7	400,0	359,1	57,1	476,2	12	28,6	36,000
16"	596,9	36,5	469,9	457,2	410,5	63,5	539,7	16	28,6	46,000
18"	635,0	39,7	533,4	504,8	461,8	68,3	577,8	16	31,7	50,000
20"	698,5	42,9	584,2	558,8	513,1	73,0	635,0	20	31,7	64,000
22"	749,3	46,0	641,2	609,6	564,4	79,4	692,1	20	34,9	72,000
24"	812,8	47,6	692,1	663,6	615,9	82,5	749,3	20	34,9	89,000

NOTE:

1. Class 150 flanges except Lap Joint will be furnished with 0.06 (1.6mm) raised face, which is included in 'Thickness' (C) and 'Length through Hub' (Y1), (Y3).
2. For Slip-on, Threaded, Socket Welding and Lap Joint Flanges, the hubs can be shaped either vertical from base to top or tapered within the limits of 7 degrees.
3. Blind Flanges may be made with the same hub as that used for Slip-on Flanges or without hub.
4. The gasket surface and backside (bearing surface for bolting) are made parallel within 1 degree. To accomplish parallelism, spot facing is carried out according to MSS SP-9, without reducing thickness (C).
5. Depth of Socket (D) is covered by ANSI B 16.5 only in sizes through 3 inch, over 3 inch is at the manufacturer's option.



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**ANSI, ASME B16.5 300lb/sq.in. SLIP ON FLANGE RF / FF**

ø	D	b	g	m	J	h	k	Holes	l	Kg.
1/2"	95,6	14,3	34,9	38,1	22,3	22,2	66,7	4	15,9	0,700
3/4"	117,5	15,9	42,9	47,6	27,7	25,4	82,5	4	19,0	1,100
1"	123,8	17,5	50,8	54,0	34,5	27,0	88,9	4	19,0	1,400
1 1/4"	133,3	19,0	63,5	63,5	43,2	27,0	98,4	4	19,0	1,800
1 1/2"	155,6	20,6	73,0	69,8	49,5	30,2	114,3	4	22,2	2,600
2"	165,1	22,2	92,1	84,1	62,0	33,3	127,0	8	19,0	3,400
2 1/2"	190,5	25,4	104,8	100,0	74,7	38,1	149,2	8	22,2	4,400
3"	209,5	28,6	127,0	117,5	90,7	42,9	168,3	8	22,2	6,100
3 1/2"	228,6	30,2	139,7	133,3	103,4	44,4	184,1	8	22,2	7,500
4"	254,0	31,7	157,2	146,0	116,1	47,6	200,0	8	22,2	10,100
5"	279,4	34,9	185,7	177,8	143,8	50,8	234,9	8	22,2	12,500
6"	317,5	36,5	215,9	206,4	170,7	52,4	269,9	12	22,2	14,100
8"	381,0	41,3	269,9	260,3	221,5	61,9	330,2	12	25,4	24,800
10"	444,5	47,6	323,8	320,7	276,3	66,7	387,3	16	28,6	37,100
12"	520,7	50,8	381,0	374,6	327,1	73,0	450,8	16	31,7	50,000
14"	584,2	54,0	412,7	425,4	359,1	76,2	514,3	20	31,7	70,000
16"	647,7	57,1	469,9	482,6	410,5	82,5	571,5	20	34,9	90,000
18"	711,2	60,3	533,4	533,4	461,8	88,9	628,6	24	34,9	112,000
20"	774,7	63,5	584,2	584,2	513,1	95,2	685,8	24	34,9	133,000
22"	838,2	66,7	641,2	641,2	564,4	101,6	742,9	24	41,3	197,000
24"	914,4	69,8	692,1	701,7	615,9	106,4	812,8	24	41,3	208,000

**NOTE:**

1. Class 300 flanges except Lap Joint will be furnished with 0.06 (1.6mm) raised face, which is included in 'Thickness' (C) and 'Length through Hub' (Y1), (Y3).
2. For Slip-on, Threaded, Socket Welding and Lap Joint Flanges, the hubs can be shaped either vertical from base to top or tapered within the limits of 7 degrees.
3. Blind Flanges may be made with the same hub as that used for Slip-on Flanges or without hub.
4. The gasket surface and backside (bearing surface for bolting) are made parallel within 1 degree. To accomplish parallelism, spot facing is carried out according to MSS SP-9, without reducing thickness (C).
5. Depth of Socket (D) is covered by ANSI B 16.5 only in sizes through 3 inch, over 3 inch is at the manufacturer's option.



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**ANSI, ASME B16.5 600lb/sq.in. Flange SLIP ON FLANGE RF/ FF**

ø	D	b	g	m	J	h	k	Holes	l	Kg.
1/2"	95,2	14,3	34,9	38,1	22,3	22,2	66,7	4	15,9	0,800
3/4"	117,5	15,9	42,9	47,6	27,7	25,4	82,5	4	19,0	1,400
1"	123,8	17,5	50,8	54,0	34,5	27,0	88,9	4	19,0	1,600
1 1/4"	133,3	20,6	63,5	63,5	43,2	28,6	98,4	4	19,0	2,100
1 1/2"	155,6	22,2	73,0	69,8	49,5	31,7	114,3	4	22,2	3,100
2"	165,1	25,4	92,1	84,1	62,0	36,5	127,0	8	19,0	3,700
2 1/2"	190,5	28,6	104,8	100,0	74,7	41,3	149,2	8	22,2	5,400
3"	209,5	31,7	127,0	117,5	90,7	46,0	168,3	8	22,2	7,300
3 1/2"	228,6	34,9	139,7	133,3	103,4	49,2	184,1	8	25,4	8,900
4"	273,0	38,1	157,2	152,4	116,1	54,0	215,9	8	25,4	11,800
5"	330,2	44,4	185,7	188,9	143,8	60,3	266,7	8	28,6	24,500
6"	355,6	47,6	215,9	222,2	170,7	66,7	292,1	12	28,6	29,500
8"	419,1	55,6	269,9	273,0	221,5	76,2	349,2	12	31,7	43,000
10"	508,0	63,5	323,8	342,8	276,3	85,7	431,8	16	34,9	70,000
12"	558,8	66,7	381,0	400,0	327,1	92,1	488,9	20	34,9	86,000
14"	603,2	69,8	412,7	431,8	359,1	93,7	527,0	20	38,1	100,000
16"	685,8	76,2	469,9	495,3	410,5	106,4	603,2	20	41,3	142,000
18"	742,9	82,5	533,4	546,1	461,8	117,5	654,0	20	44,4	175,000
20"	812,8	88,9	584,2	609,6	513,1	127,0	723,9	24	44,4	232,000
22"	869,9	95,2	641,2	666,7	564,4	133,3	777,9	24	47,6	292,000
24"	939,8	101,6	692,1	717,5	615,9	139,7	838,2	24	50,8	330,000

**NOTE:**

1. Class 600 flanges except Lap Joint will be furnished with 0.25 (6.35mm) raised face, which is not included in 'Thickness' (C) and 'Length through Hub' (Y1), (Y3).
2. For Slip-on, Threaded, Socket Welding and Lap Joint Flanges, the hubs can be shaped either vertical from base to top or tapered within the limits of 7 degrees.
3. Blind Flanges may be made with the same hub as that used for Slip-on Flanges or without hub.
4. The gasket surface and backside (bearing surface for bolting) are made parallel within 1 degree. To accomplish parallelism, spot facing is carried out according to MSS SP-9, without reducing thickness (C).
5. Dimensions of sizes 1/2 through 3 1/2 are the same as for Class 400 Flanges.
6. Depth of Socket (D) is covered by ANSI B 16.5 only in sizes through 3 inch, over 3 inch is at the manufacturer's option.